

### Technical Introduction

S72 loss-in-weight feeder is suitable for metered feeding of Granule or Powder or Premixture material of Granule and powder.

S72 systems is suitable for continuous production processes. Such as mixing granulation, food and chemical production processes.

The optimized modular design can be fed both as a volumetric feed and as a Metered Loss-in-Weight feed material, so that the whole system can better adapt as per customer's processing process formula changes.

Based on the Loss-in-Weight principle, the S72 continuously monitors the flow rate and motor speed of the raw material and double closed-loop control, ensuring that the typical accuracy value is better than  $\pm 0.25\%$ .

The S72 silo is made of stainless steel and the part in contact with the raw material is mirror polished. It's simple, quick disassembly and easy removal feature takes a very few minutes to clean material in the equipment, which reduces the cleaning time to minimum.

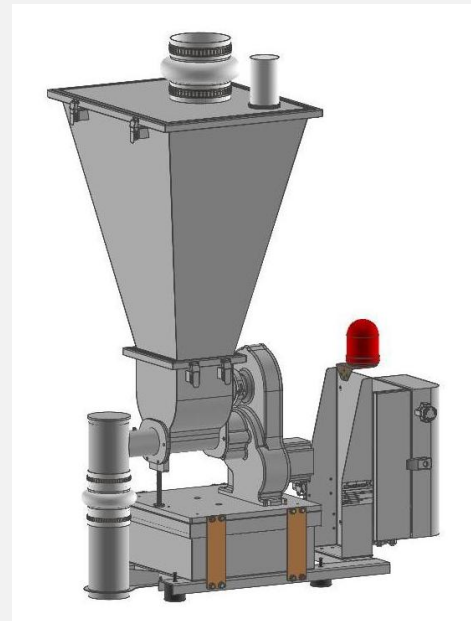
S72 comes with optimize design that provide different types of Single screws to push various sizes and characteristics of Granule. The horizontal mechanical stirring module of the feeder can solve the problem of raw materials with high viscosity and difficult flow



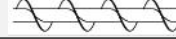
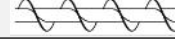
S72 reducer adopts the latest optimized design of high-precision gear transmission, which is suitable for screw and horizontal agitator. The link provides integrated power to both mechanisms.

S72 has obtained the European CE safety design standard certification, electronic controller has undergone strict EMC Standard test.

### Screw and Feeding range

Note: The correct selection of screw is based on specific raw materials and has been fully tested to confirm. Different raw material characteristics determine the actual feeding range. If you need a specific and accurate feeding range, please provide us with raw materials, we can test and conform in our laboratory. The feeding data in the following table is a theoretical reference value and can only be used as a reference for selection.



	Single concave Screw 	Single concave Screw 	Single concave Screw 	Single concave Screw 	Screw Speed Range
Diameter	32*35mm	46*30mm	60*35mm	60*65mm	
Small Pitch	35 – 350dm <sup>3</sup> /h	70 – 700 dm <sup>3</sup> /h			25 – 250Rev/min
Big Pitch	--	--	160 – 1600 dm <sup>3</sup> /h	300 –3000 dm <sup>3</sup> /h	25 – 250Rev/min

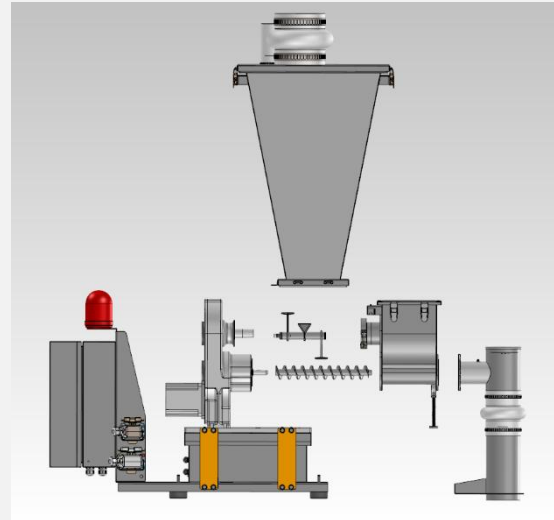
Material	Screw	50	90	200	250	300	400	600	800	1000	1200	1500	1800	Ka/h
PE,PP	3235A	[Yellow bar]												
PE,PP	4630A	[Green bar]												
PE,PP	6035A	[Blue bar]												
PE,PP	6065A	[Orange bar]												
PA, ABS	3235A	[Yellow bar]												
PA, ABS	4630A	[Green bar]												
PA, ABS	6035A	[Blue bar]												
PA, ABS	6065A	[Orange bar]												
PC, PET	3235A	[Yellow bar]												
PC, PET	4630A	[Green bar]												
PC, PET	6035A	[Blue bar]												
PC, PET	6065A	[Orange bar]												

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## Standard Structure

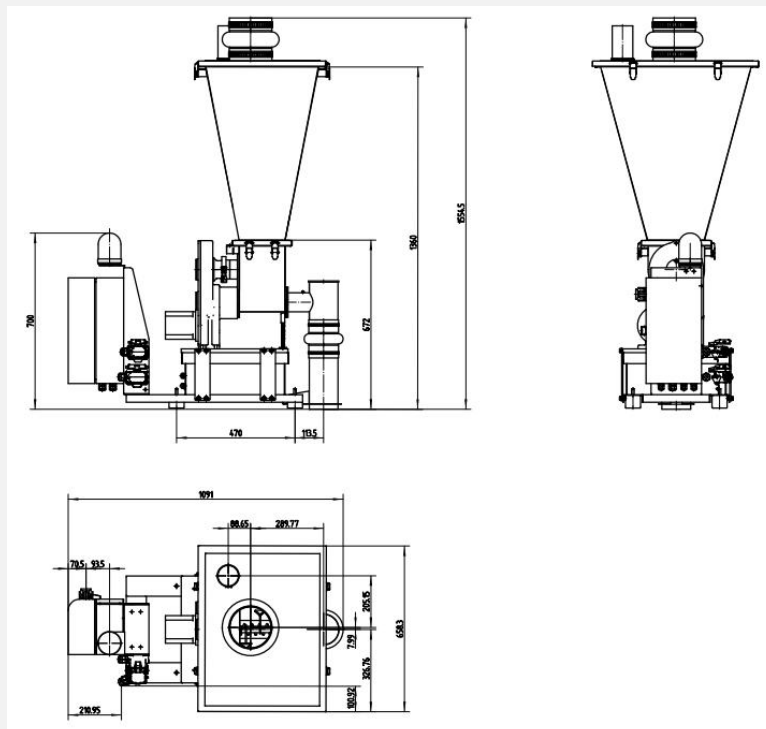
Inlet Soft Connector:	D168mm Silicone Material
Dosing Hopper:	100L SUS304 (Standard) 50L SUS304 (Selectable)
Feeding Chamber:	10L SUS304
Horizontal Agitator:	Detachable
Single Screw:	D32 - 60mm
Motor:	0.75Kw BLDC (Standard)
Weighing Unit:	300kg FTD Digital transmitter
Feed Tube:	D114mm
Outlet Soft Connector:	D114mm Silicone Material



## Design parameters

Material :	4K Stainless Steel Mirror
Sealing Parts:	Silicone or PTFE
Material Temperature :	$\leq 160^{\circ}\text{C}$ (Standard)
Ambient Temperature :	$0^{\circ}\text{C} - 50^{\circ}\text{C}$
Ambient Humidity :	$\leq 80\%$
Protection Class :	IP54
Power Supply :	$220\text{V} \pm 10\%$ , AC, 1P, 50Hz or $380\text{V} \pm 10\%$ , AC, 3P, 50Hz
Loading Power :	0.75Kw BLD or 1.1 Kw AC (Max.)
Weight :	130kg
Exterior Color :	RAL7035

## Mechanical Drawing



## Non-Standard Design

Extended screw	Standard Extended 100mm, L410mm
Agitator	Special Agitator for Powder
Silo Material	Available in stainless steel 316 with mirror polished interior
Explosion-Proof Design	Zone 21, Dust Explosion Proof, EXII DBT4 (Explosion Motor, Explosion load cell)
Manual Feeding	HR Manual Refilling Cover

## Paid Spare Parts List

Material Name	Model Specifications	Part code
Inlet Soft Connector	D168mm/ Silicone	413ISC00168S001I01
Outlet Soft Connector	D114mm/ Silicone	413ISC00114S001I02
Exhaust Bag – 8L	HP76E-240-1PP	4110HP00076E2401PP
Silo Gaskets (Upside) -100L	L646mm*W496mm	414TVH000100004I01
Silo Gaskets (Upside) -50L	L360mm*W300mm	414TVH000050005I01
Silo Gaskets (Downside)	L220mm*W180mm	414TVH000050004I01
Horizontal Agitator	SMHII96-005-00-I02	412TMH00005000500I02
DC Motor	FL110SV51-220V-1500	430MDC750110F00
DC Driver	FLDBLS-07	440DCD000750001
LIW Control Panel	EC-LW	4110ECLW0STM32000I02

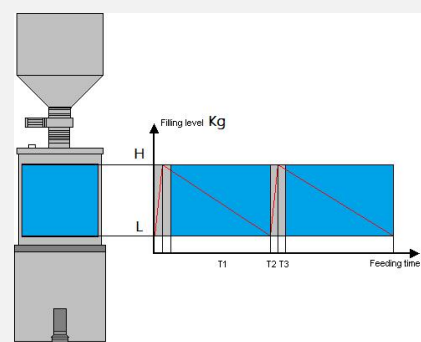
## Associated Configuration

7" HMI Operation Controller	M240 HMI Operation Controller
12" HMI Operation Controller	M280 HMI Operation Controller
Communication Module	TS180 Modbus RTU ->Profinet
300L Refill Hopper	ICHS300- 300L SUS304
300L Refill Hopper	ICHS300V – 300L with vibrator
300L Refill Hopper (25Kg Bag Feeding)	IBU25-300 - 300L SUS304
Refill Valve	ISVD150 - 150mm Slide Valve
Refill Valve	IBV150 - 150mm Butterfly Valve
Refill Pipe	IDO168-100 – 168mm/L1M
Collection Hopper	BMI50
Connection Pipe	TCO114-100 – 114mm/L1M Between Collection Hopper and Extruder

## Loss-In-Weight-Refill Control Time

Typical Refill Number as below form:

Typical Maximum Capacity	750Kg/hr
Diameter of Refill valve	150mm Slide Valve
Volume of Dosing Hopper	100L
Bulk Density	0.5kg/l
Typical Refill Weight	50Kg
Refill Number	≤15 times/hr



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Version: V6.0

## Feeding Accuracy

Sampling Measurement	Usually take 15 samples and 60s for one sample (If need Special Requirement, please reference below accuracy form for 5s/10s/15s/30s)
Feeding Range	15: 1 Times Screw
Linear Accuracy	±0.25%-0.5% at 60sec
Repeatability Accuracy	≤0.5% at 2 Sigma, Flow Characteristics of Material Determine Repeatability Accuracy

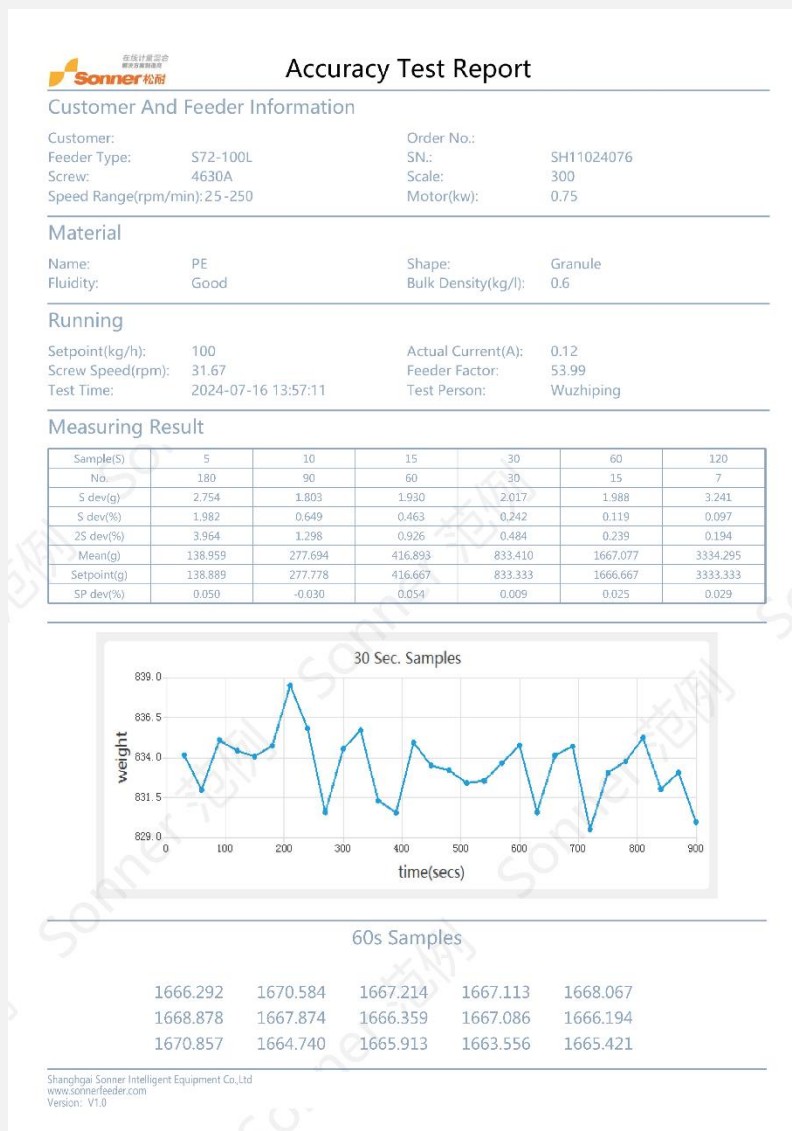
### Repeatability Accuracy:

It is based on the standard sample variance, which describes the flowrate of the screw feeder in a period of time and the discrete situation of several flow samples in each sampling period. It is one of the important indicators to describe the repeatability error of the screw feeder. The repetition error can be quantified based on the standard deviation.

### Linear Accuracy:

It describes the accuracy of each operating point with in the operating range of the feeder from the minimum federate to the maximum feed rate. That is the error between the actual feeding amount and the set amount in the whole range. Smaller the error higher is the linear accuracy of the feeder.

SFE72-6035A Typical Accuracy Testing Table



## Weighing Accuracy

Weigh Module	SP6-300
Load cell Range	300Kg
Protection Class	IP65
Comprehensive Error	< $\pm 0.03\%$
Weighing Resolution	1: 4'000'000
Operating Temperature	-10 to +60 °C
Weight Signal Output	Digital Output Signal Via RS485
Baud Rate Range	9600 – 38400 baud
Sampling time	6ms – 4500ms programmable
Voltage	24VDC
Communication distance	< 500m
Operational characteristics	10ms dynamic weighing scanning cycle; 32-bit DSP high-precision weight calculation
Interference characteristics	Intelligent assessment of impact disturbance, the impact of continuous vibration disturbance on feeding operation
Suspension characteristics	Double shock absorber anti-mechanical interference design

The second generation of Sonner has completely independent intellectual property rights of weighing technology, based on 32-bit. DSP arithmetic function chip circuit design and perfect dynamic scale. Weighing software provides customers with highly dynamic weighing technology.

